



# MAINTENANCE FREE FRAME

## FINISHING INSTRUCTIONS

The Solar Shield Door Glass Frame will not warp or yellow. It does not require painting and is ideal for applications behind storm doors, on dark surfaces, or anywhere direct exposure to sunlight is a problem. If painting of frame is desired, please follow finishing instructions below to retain warranty coverage.

### SCREW HOLE COVERS

Remove from plastic bag. Insert thin edge of cover into screw hole and press firmly until flush with surface of frame while aligning cover to frame profile.

**CAUTION:** Apply paint or stain in a well ventilated area, and follow all manufacturer's cautions, warnings, and instructions.

### PAINTING (WHITE OR TAN FRAME)

1. Clean surface of dust and fingerprints with only a mild solvent such as isopropyl or denatured alcohol.
2. Prime with adhesion promoting primer made for use with polypropylene.
3. Paint primed surface with high quality oil or water based paint.

### STAINING (TAN FRAME ONLY)

1. Clean surface of dust and fingerprints with mild solvent such as isopropyl or denatured alcohol.
2. Stain with high quality oil or water based stain.
3. Seal stained frame with a clear polyurethane coat.

### INSTALLATION

Install frame with screws to the interior. **CAUTION:** Door surface must be smooth around door cut out to assure proper seal. Do not over tighten screws: snug is sufficient (15 inch torque pounds). Frame must be glazed with a high grade butyl base caulk unless factory glazed.

### SAFETY GLASS

Slight bubbles, lines, surface imperfections, or discolorations are all characteristics of glass and are not to be considered defects. This product utilizes tempered glass and meets ANSI Z97.1 and US CPSC STANDARD 16 CFR 1201 CI and CII, for safety glazing.

### WARRANTY

Limited Lifetime Warranty on glass frame component of product against UV degradation and deformation. Twenty Year Warranty on Insulated Glass component of product.